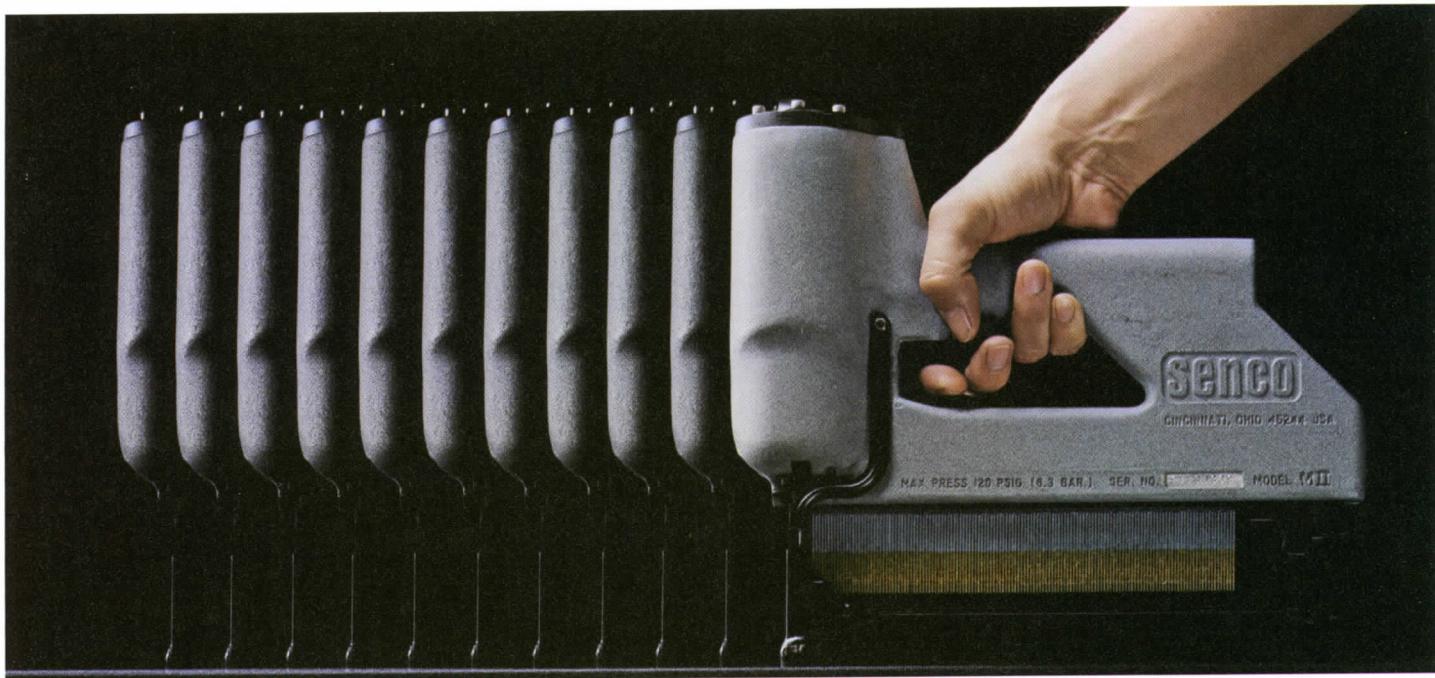




Portable Air-Driven Nailing and Stapling Systems



The Tools and Ideas That Solve Fastening Demands



Senco does more...

Senco provides more than just top-quality air-operated nailers, staplers, pinners, and the fasteners they drive. You also get the combined resources and expertise of hundreds of Senco people who are knowledgeable in the operations of a multitude of industries where these tools are used...

- On-site construction
- Mobile homes/RV
- Modular & Manufactured homes
- Furniture/Cabinets/Woodworking
- Packaging/Pallets/Crates
- Shoemaking
- Boat Building
- Automotive

These Senco people are dedicated to solving your fastening problems. That's why Senco stands out above all others with product innovations, service and safety.

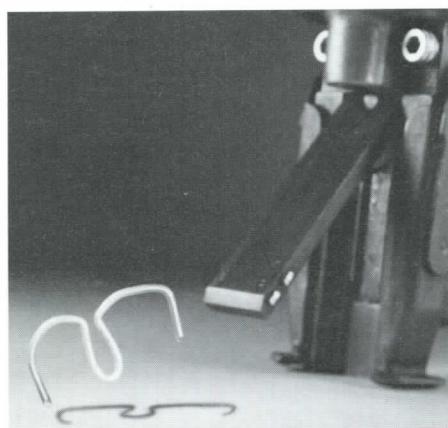
Innovations

Senco-Matic

This is a Senco exclusive. Senco developed a feature for some of its tools that permits driving up to 12 fasteners per second with a single trigger squeeze...a significant time and money saver.

E-Z Clear

Another Senco exclusive, standard on most models. The tool nose is designed for quick, easy clearing of jammed fasteners to eliminate costly non-productive downtime.



Service

Regional Warehousing, Sales & Service Centers

Senco tools and fasteners are distributed and serviced through the industry's largest network of regional and district offices with Sales/Service Centers across the United States and in 30 countries around the world. These Senco Sales & Service Centers offer a large inventory of Senco tools and fasten-

ers, as well as helpful advice and on-the-spot service to save you time and money.

National Accounts Services

Only Senco has a full-service National Accounts Sales Department. The department totally coordinates ordering, servicing, training, maintenance and technical assistance for customers with multi-plant locations.

Safety

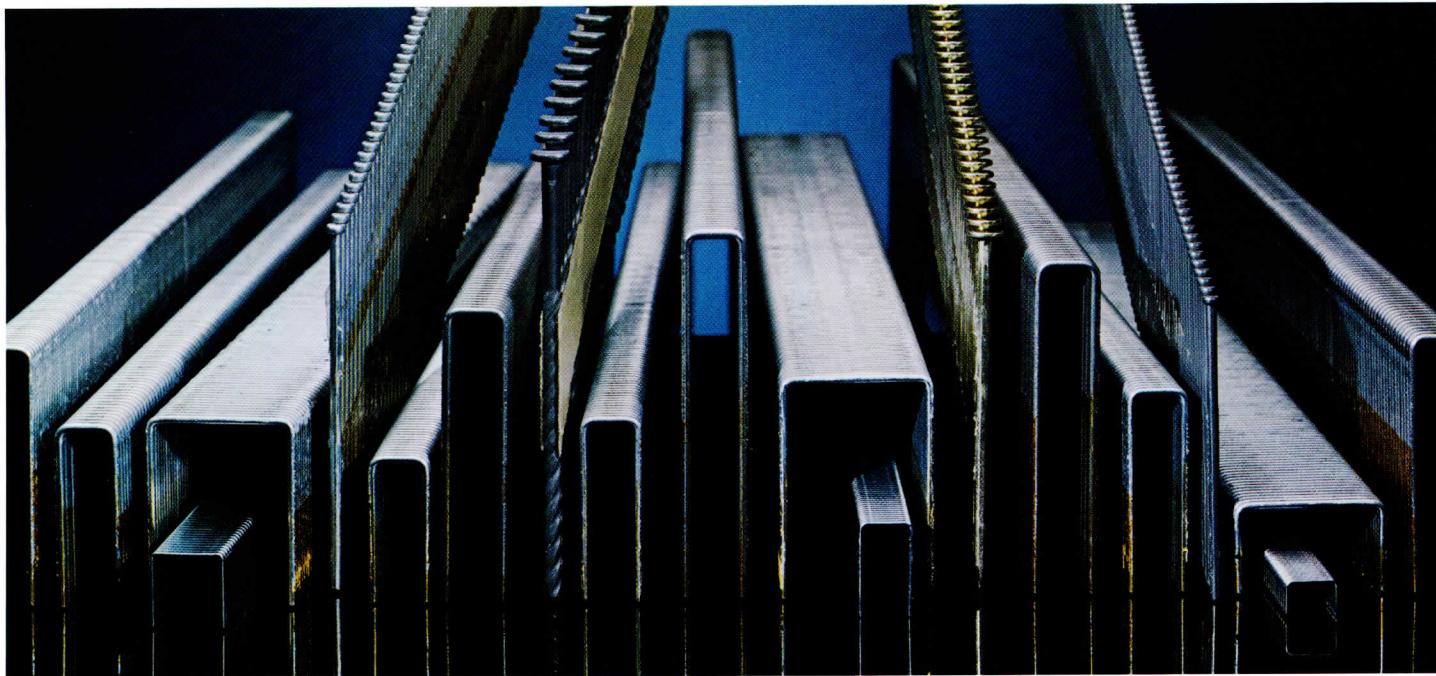
Senco Tool + Safe Program

Your Senco representative conducts an intensive program, which includes an in-plant seminar, to train your people in the proper use and care of pneumatic fastening tools.

Senco tools comply with the Occupational Safety and Health Standards and Construction Safety Standards adopted under the Occupational Safety and Health Act of 1970 (OSHA); Title 29, Chapter XVII, Parts 1910 and 1926 of the Code of Federal Regulations.

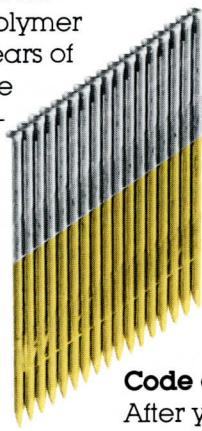
Sound reducing exhaust mufflers are available for all Senco nailers, pinners as well as medium and heavy-duty staplers.

Superior Fasteners That Cut Costs and Enhance Finished Quality



Sencote® fasteners fuse to wood

The amazing holding power of Sencote fasteners results from high velocity machine drive friction, which quickly fuses the metal fastener to wood as the plastic polymer coating hardens like glue. Years of on-the-job performance have gained industry-wide acceptance for Sencote fasteners. Superior holding power permits design of thinner shanked staples and nails, engineered specifically for pneumatic fastening systems. Sencote fasteners replace deformed shank nails used in a variety of fastening jobs. You avoid defective fastening points because Sencote nails and staples drive easier into tough, hard woods that resist ordinary, uncoated fasteners. You get superior holding power; wood-splitting is virtually eliminated, as Sencote staples are highly preferred where the value of thick-shanked nails cause defective fastening points.



Fastener Design

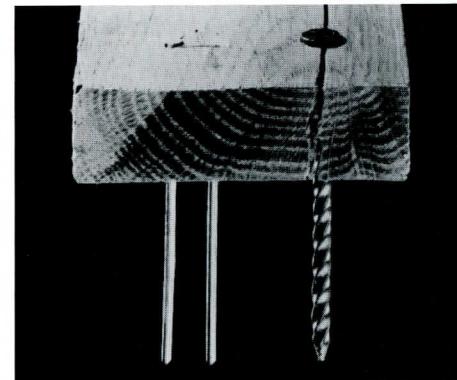
Senco doesn't merely develop power nailers to drive traditional fasteners. We start with the fastener itself, analyzing every conceivable joining problem. Our objective is to make possible a joint of two or more pieces as strong as the material that has been joined. As a result, our innovative design engineers continuously add new power-matched tools to our totally efficient Senco Fastening System.

Code approvals for staples

After years of field testing, our 14 gauge angular staple was accepted under HUD UM-25d, BOCA, and SBCC model building codes as a 1-for-1 alternative to equivalent-length .131 common nails in framing applications. ICBO Research Report #2403 details the conditions of recognition by that organization. The AST-IV staples have leg lengths to 3½ inches and are widely used in crating and pallets as well as construction.

Specially designed Senco Nails

With the unique, totally engineered Senco power nailing system, nail shanks are not governed by nail bending criteria. Thick, old style common nail shanks, therefore, originally designed for repeated hammer blows, are obsolete. Slimmer nails are designed for optimum length/diameter ratio for best performance in wood.



Senco Hardened Steel Nails offer superior penetration, greater holding power, at a much lower cost for wood-to-concrete and metal-to-wood fastening jobs.

Super Efficient Tools in Multi-Mount Operations

Wood-to-Concrete Nails Ok'd

Senco-developed 7d hardened steel nails have ICBO approval for anchoring of 1½-inch-thick wood sill plates to concrete for interior non-load-bearing walls. Penetration is up to ¾". See ICBO Report #3538 for details. Also for fastening furring to cement blocks and poured concrete walls.

Senco Stainless Steel Staples & Nails

Developed to provide predictable reliability in meeting the special needs of constructing All-Weather-Wood Foundations.

Weatherex™

Corrosion-Resistant Nails

Power-driven Weatherex galvanized nails provide superior corrosion protection on fastening jobs exposed to the elements.

Senco Finishing Nails

Our unique brad head nails fully countersink neatly to satisfy requirements of the most demanding craftsman. Painted heads flush driven need no filling.

Specially designed slighthead pins provide a neat, nearly invisible fastening point in furniture and other woodworking industries.

Senco Flat Head Nails

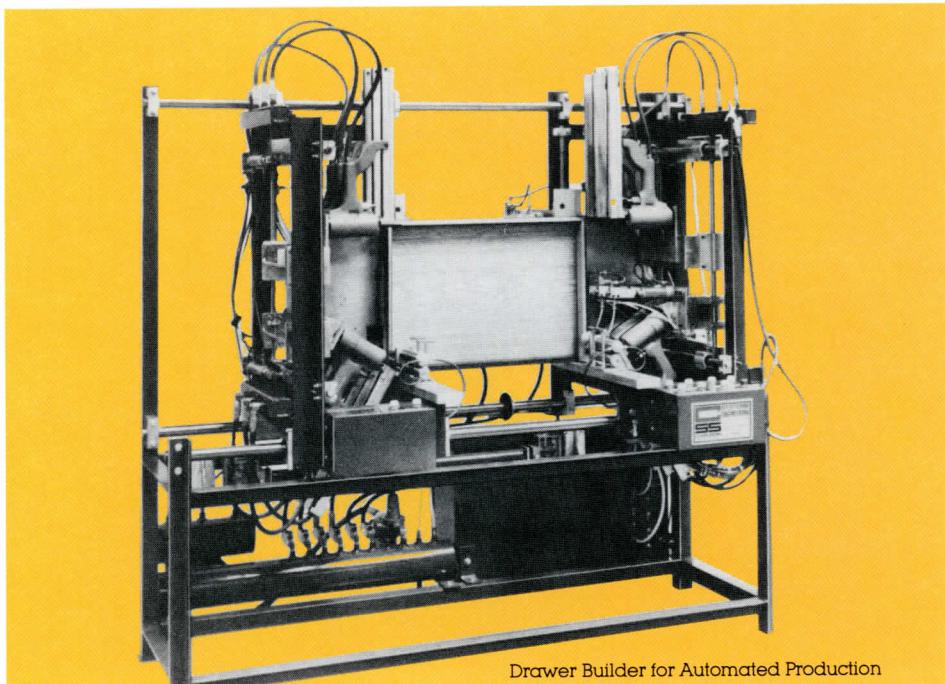
Avoid wood splitting tendency and joint failure with our uniquely designed flat head nails (available ring, screw, and smooth shank). Our slimmer shank offers optimum performance/weight ratio.

Painted Head Fasteners

Senco offers a full line of color-coordinated flat and brad-head nails and staples to match high-quality finishing requirements for siding, paneling, molding, furniture, cabinets, bookcases, frames, boat and auto interiors, to name a few.

All Senco Tools Warranted

Designed and built to highest quality standards, Senco tools and parts are guaranteed for performance and workmanship, under terms of our exclusive warranty to the purchaser.



Drawer Builder for Automated Production

Multiple Mounting of Senco Tools

Senco is your single source supplier for all pneumatic fastening needs...from hand-held tools...simple fixtures...or completely engineered fastening systems.

Senco staplers and nailers are multiple-mounted for high speed, precision fastening in production line operations. The results show appreciable increases in profits and production, coupled with significant quality/reliability improvements in a wide variety of applications.

- Industrialized Housing: framing tables, component builders, ceiling/roof builder.
- Materials Handling: everything from bag closers to pallet builders.
- Furniture and Cabinets: miter and frame assemblers, drawer and box builders.
- Picture Frames: perfect for miter joint in picture and mirror frames and beauty moulding.

These are just a few examples of an extensive line of engineered equip-

ment. One of Senco's Regional Systems Specialists will propose a system to meet your specific requirements.

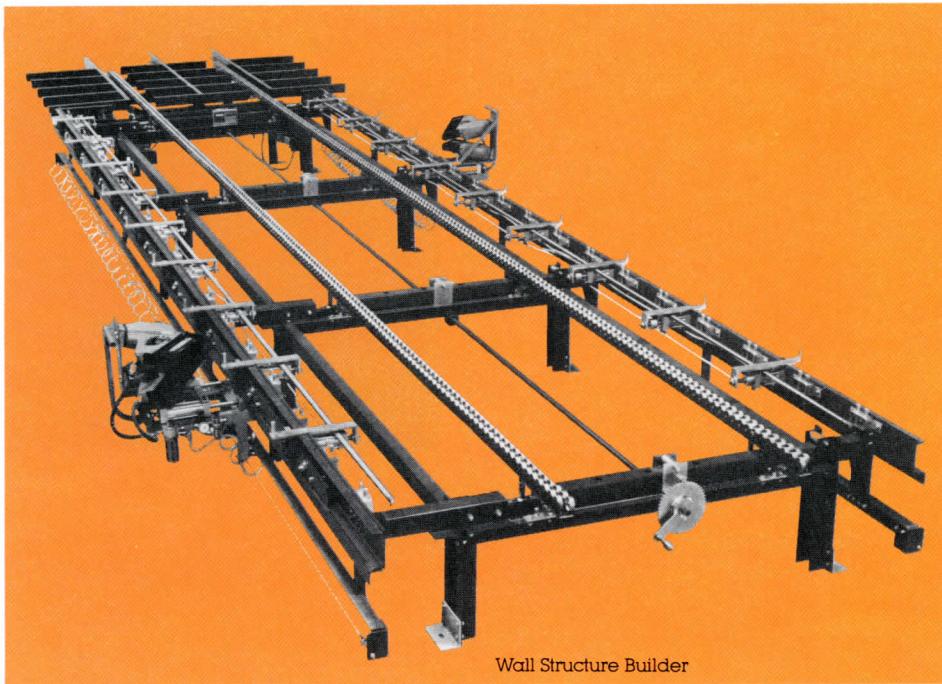
Drawer Assembly Production Line

With multiple mounting of Senco staplers you can assemble a perfectly square drawer, with hand-made precision, in seconds.

Quality is consistent and production is super fast as you build most sizes and styles of drawers in the same production run without stopping to make machine adjustments.

Hands-Free Frame Assembly

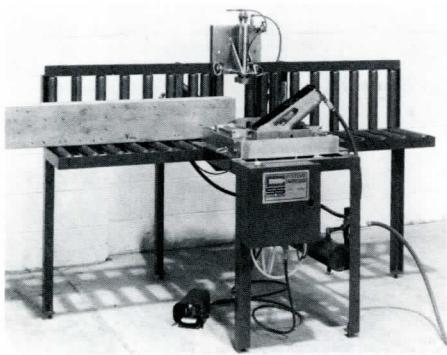
Attach a Senco tool to a frame assembler to put together box frames, cabinet fronts and sub assemblies, picture frames, and all butt & miter joints hands free. It's a one-person foot-pedal controlled operation that leaves both hands free for material placement. Use Senclamp fasteners, nails or staples to join wood frames from ¾" to 3½" thick at a perfect 90°. Miter butt or overlap joints can be made with single or multiple fasteners.



Wall Structure Builder

Wall Structure Builder

Twin-Mount Senco Staplers/Nailers to a Wall Structure Builder and you'll have a framing system for either limited or high-production component, mobile and modular housing operations. This system maximizes material and production flow and makes most efficient use of semi-skilled labor to produce straight, square, accurate walls safely with a minimum of direct handling.



Wall Structure Component Builder

Use either Senco staplers or Senco nailers to drive up to 3½" fasteners in assembling such sub-components as trimmers, corners, lead-ins and headers.

With this system you can "laminate" sub-components accurately and

efficiently using 2 x 4 to 2 x 12 lumber. And, keep in mind, you'll get stronger components because Sencote staples and nails have an exclusive plastic polymer coating that actually fuses with the wood for tremendous holding power.

Ask Your Senco Salesman

For complete details on these and other time and money-saving Multi-Mount Systems, contact your Senco Representative. We have pneumatic Senco nailers and staplers for any Multiple-Mount System, and there's a system for just about any operation. Look into it. This just might be the answer to improved efficiency, increased productivity, and greater profits for your business.



A scene from "Building Better"



A scene from "The Splits End Here"

Senco Films Illustrate Fastening Advantages

See for yourself how Senco tools and fasteners can save you time and money. Ask your Senco representative to set up a personal screening, at your convenience, of one or more of these how-to documentary films: "Building Better," "Roofing," "Tool Safety" and our materials handling film, "The Splits End Here."

Building Code Compliance

Senco power driven nails and staples are approved under ICBO, SBCC, and BOCA model building codes, and meet requirements of FHA Minimum Property Standards for use in FHA-insured properties when used in accordance with the methods of application listed. Information on file at Senco sales offices clarify the technical suitability and uses of Sencote 6d, 7d, 8d, 10d, 12d, 16d Senco nails and 14 ga. staples, as alternates to common wire nails of same lengths.

Heavy-Duty and Intermediate Nailers



Senco pneumatic nailers save time and money in all fastening jobs—drive smooth and deformed shank nails. Rugged and dependable Senco automatic nailers, available in three quick firing models, are the profitable solution to tough fastening requirements in construction, furniture, materials handling and numerous other industries. Specific applications and specifications are detailed for each tool. Senco nailers feature (1) systematic balance fashioned for one-handed, virtually fatigue-free operation; (2) tilted 30° magazine for improved maneuverability and visibility; (3) reduced design weight for efficient handling; (4) practically maintenance-free operation; (5) easy-loading, large capacity magazine to reduce downtime; (6) snap-open tool nose for quick and easy clearing of fastener jams; and (7) power-to-spare for flush driving Senco nails—up to 3½" in length.

MODEL SN-IV

Applications:

Construction framing, wood-to-concrete, truss building, sub-flooring, sidewall sheathing and roof deck application on-site and in-plant. Crate and box assembly. Industrial pallet making. Furniture frame assembly and cabinet work.

SN-IV Tool Specifications:

Tool Weight: 10½ lbs. Height: 14.8". Length: 15.7". Lip Length: ¾". Nail Capacity: 50-70, depending upon gauge, cohered in easy-loading strips. Optional Driving: safety touch trip or trigger. Reg. Operating Pressure: 100 p.s.i.g.

Fastener Specifications:

| Shank Type | Shank Gauge | Penny Dia. | Weight | Length |
|------------|-------------|------------|-------------|--------------|
| Smooth | 11½ | .113" | 6d,7d,8d | 2", 2¼", 2½" |
| Smooth | 10¼ | .131" | 10d,12d,16d | 3", 3¼", 3½" |
| Ring | 11½ | .113" | 6d,8d | 2", 2¾". |
| Screw | 12 | .105" | 6d,7d,8d | 2", 2¼", 2½" |
| Screw | 11 | .120" | 10d | 3" |





MODEL SN-II

Applications:

Sub-flooring, bridging, roof deck, sheathing, siding, light framing and component assembly in manufactured and mobile homes and on-site construction. Furniture frame assembly. Crate, box and light-weight pallet construction, fencing.

SN-II Tool Specifications:

Weight: $7\frac{9}{16}$ lbs. Height: $11\frac{1}{2}$ ". Length: $14\frac{1}{2}$ ". Lip Length: $\frac{5}{32}$ ". Nail Capacity: 60-90, depending upon gauge, cohered in easy-loading strips. Optional Driving: safety touch trip or trigger. Reg. Operating Pressure: 80-100 p.s.i.g.

Fastener Specifications:

| Shank Type | Shank Gauge | Penny Dia. | Weight | Length |
|------------|-----------------|------------|----------|--|
| Smooth | 13 | .0915" | 6d,7d,8d | $1\frac{1}{8}$ ", $2\frac{1}{8}$ ", $2\frac{3}{8}$ " |
| Smooth | $11\frac{1}{2}$ | .113" | 6d,7d,8d | $2"$, $2\frac{1}{4}"$, $2\frac{1}{2}"$ |
| Ring | $11\frac{1}{2}$ | .113" | 6d,8d | $2"$, $2\frac{1}{8}"$ |



MODEL SFN-II

Applications:

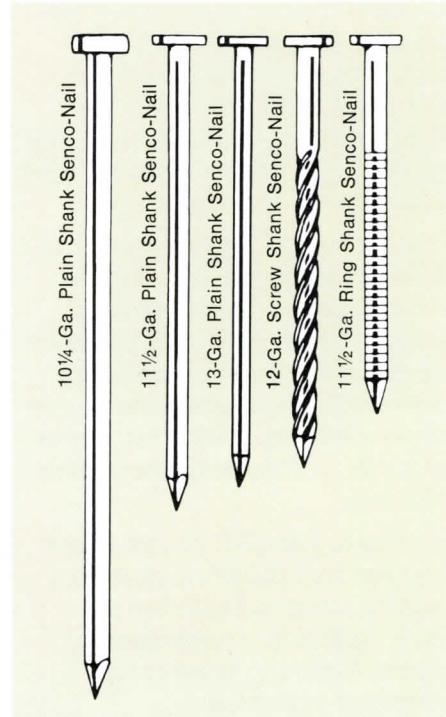
Sheathing, light framing, sub-flooring, roof deck and component assembly in all types of building construction. Used in furniture frame assembly and cabinet work. Crate and box construction.

SFN-II Tool Specifications:

Tool Weight: $7\frac{1}{4}$ lbs. Height: 11.07". Length: 12.80". Lip Length: Up to $\frac{3}{8}$ ". Nail capacity: 75, cohered in easy-loading strips. Optional Driving: safety touch trip or trigger. Reg. Operating Pressure: 80-100 p.s.i.g.

Fastener Specifications:

| Shank Type | Shank Gauge | Penny Dia. | Weight | Length |
|------------|-------------|------------|----------|--|
| Smooth | 13 | .0915" | 6d,7d,8d | $1\frac{1}{8}$ ", $2\frac{1}{8}$ ", $2\frac{3}{8}$ " |
| Ring | 13 | .0915" | 4d,6d | $1\frac{1}{2}"$, $1\frac{3}{4}"$ |



Note: Only representative fasteners shown on these pages. See pages 16-18 for complete range of fasteners for each tool.

Finishing Tools



MODEL SFN-II

Applications:

Component assembly, paneling and trim applications in building construction. Pre-assembly, final assembly and attachment of upholstery trim boards in furniture manufacturing. Door and window casings, paneling, trim and molding in mobile/modular housing. Cabinet fronts, decorations, drawer guides and other applications in cabinetmaking and additional woodworking industries.

SFN-II Tool Specifications:

Weight: $7\frac{3}{16}$ lbs. Height: 11.07". Length: 12.80". Lip Length: Up to $\frac{3}{8}$ ". Nail Capacity: 100(15 gauge), 90(14 gauge). Optional Driving: safety touch trip or trigger. Reg. Operating Pressure: 80-100 p.s.i.g.

Fastener Specifications:

| Gauge | Shank Diameter | Penny Weight | Length |
|-------|----------------|--------------|--|
| 15 | .072" | 4d,5d,6d,7d | $1\frac{1}{2}$ ", $1\frac{3}{4}$ ", 2 ", $2\frac{1}{4}$ " |
| 14 | .080" | 8d | $2\frac{1}{2}$ " |



MODEL SN-I

Applications:

Ideal for light trim, molding, paneling and framing applications in manufactured and mobile homes and on-site building construction. The SN-I finish nailer is perfect for assembly and finishing operations in furniture and cabinetmaking, product display cases and picture frame assembly. Widely used for attaching nailable plastic parts to wood.

SN-I Tool Specifications:

Tool Weight: $3\frac{7}{16}$ lbs. Height: 9". Length: 12". Lip Length: $\frac{1}{2}$ ". Nail Capacity: 100-plus, cohered in easy-loading strips. Optional Driving: safety touch trip or trigger. Reg. Operating Pressure: 80-100 p.s.i.g.

Fastener Specifications:

| Gauge | Shank Diameter | Penny Weight | Length |
|-------|----------------|--------------|--|
| 15 | .072" | 2d,3d,4d | 1", $1\frac{1}{4}$ ", $1\frac{1}{2}$ " |



Four light-duty woodworking tools with many applications and a cabinetmaker's touch. Senco's SN-I and SFN-II finish nailers are the perfect tools for all applications requiring brad-head finishing nails — flush-driven or countersunk.

The versatile SC-I tool power drives 3 sizes of Senclamp high carbon steel fasteners to best suit the different materials, joint configurations and dimensions of a wide range of jobs including inside miter joints, outside mitering, a wide variety of butt joints, mortise and tenon joints and rungs.

The easy-to-use LS-II pinner drives 18-gauge slightheaded pins. Tool precision, coupled with the pin design, results in a neat, nearly invisible fastening point for a diversity of industries.



MODEL SC-I

Applications:

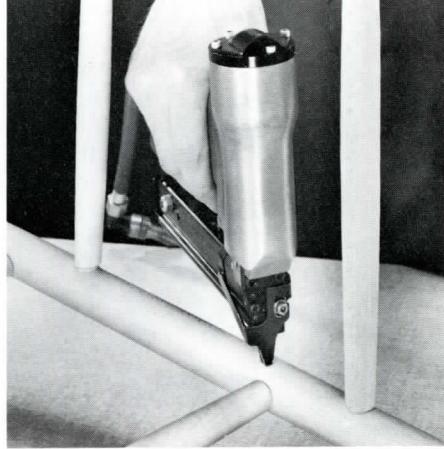
Fastening of case corners, drawers, cabinets, picture and mirror frames, caskets, curios and kitchen cabinets are only a few of the SC-I's functions. In many cases the SC-I eliminates milling, doweling, clamping and screwing. Has the driving power to bury the $\frac{9}{16}$ " Senclamp fastener into virtually the hardest woods.

SC-I Tool Specifications:

Tool Weight: 6.7 lbs. Height: 10". Length: 12 $\frac{1}{2}$ ". Lip Length: $\frac{7}{16}$ ". Fastener Capacity: 120 Senclamps. Reg. Operating Pressure: 80-120 p.s.i.g.

Fastener Specifications:

| Gauge | Crown | Length |
|-------|------------------|--|
| 25 | $\frac{7}{16}$ " | $\frac{5}{16}$ ", $\frac{7}{16}$ ", $\frac{9}{16}$ " |



MODEL LS-II

Applications:

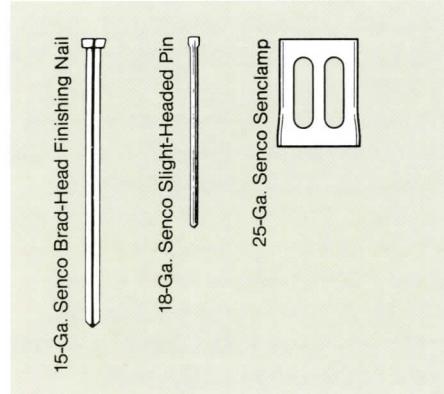
Furniture applications include the attachment of decorative wood and plastic pieces, pinning of upholstered and trim panels, rattan, other blind pinning operations. Light molding and decorative trim in mobile home, on-site and manufactured home construction. Small picture frame assembly, window beading and holding parts in place while glue sets. Cabinetmakers use the LS-II very profitably.

LS-II Tool Specifications:

Tool Weight: 3 lbs. Height: 7 $\frac{3}{4}$ ". Lip Length: $\frac{1}{2}$ ". Pin capacity: 105. Mode of Operation: restrictive trigger. Reg. Operating Pressure: 60-100 p.s.i.g.

Fastener Specifications:

| Gauge | Shank Dimension | Length |
|-------|-----------------|--------------------------------------|
| 18 | .050" x .039" | $\frac{5}{8}$ ", $\frac{3}{4}$ ", 1" |



Note: Only representative fasteners shown on these pages. See pages 16-18 for complete range of fasteners for each tool.

Heavy-Duty Staplers

Powerful AST-IV and M series staplers provide versatility and holding power unsurpassed in the industry. Senco's AST-IV and M-I through M-IV are the perfect tools for an endless variety of heavy-duty fastening applications. Here are the ideal fasteners for applications where fastening points are under heavy stress; where hard woods with high splitting incidence are used, or where fastening points are near to the edge of the wood. These performance-designed staplers virtually eliminate wood splitting wherever there is a problem with thicker shanked common nails.

The AST-IV angular staple tool and all M series staplers have E-Z Clear feature which virtually eliminates downtime caused by fastener jams.



MODEL AST-IV

Applications:

Angular magazine design offers unmatched versatility for crating and pallet making, framing, sub-flooring, plywood sheathing, millwork, window casements, manufactured and mobile home construction, and many more applications where a nail has been traditionally used.

AST-IV Tool Specifications:

Tool Weight: 10 $\frac{1}{2}$ lbs. Height: 14". Length: 14". Lip Length: $\frac{5}{16}$ ". Staple capacity: 100, 14 gauge, in various lengths. Optional Driving: safety touch trip or trigger. Reg. Operating Pressure: 90-120 p.s.i.g.

Fastener Specifications:

| Crown Gauge | Width | Thickness | Length |
|------------------|-------|---------------|--|
| $\frac{7}{16}$ " | 14 | .082" x .075" | 2 $\frac{1}{2}$ ", 2 $\frac{3}{4}$ ", 3", 3 $\frac{1}{4}$ ", 3 $\frac{1}{2}$ " |

Metal: Bright Basic



MODEL M-IV

Applications:

Handle designed for easier bench construction of heavy-duty pallets, framing applications in mobile home manufacturing and pre-assembled building, sheathing, sub-flooring, roof decking and furring to light concrete blocks.

Tool Weight: 8 $\frac{1}{4}$ lbs. Height: 12". Length: 14". Lip Length: $\frac{5}{16}$ ". Staple Capacity: 120, 15 gauge, in various lengths. Optional Driving: safety touch trip or trigger. Reg. Operating Pressure: 80-120 p.s.i.g.

Fastener Specifications:

| Crown Gauge | Width | Thickness | Length |
|------------------|-------|---------------|--|
| $\frac{7}{16}$ " | 15 | .074" x .067" | 1 $\frac{1}{2}$ ", 1 $\frac{3}{4}$ ", 2", 2 $\frac{1}{4}$ ", 2 $\frac{1}{2}$ " |

Metal: Bright Basic





MODEL M-III

Applications:

Framing applications in mobile home manufacturing, pre-assembled building components, sheathing, sub-flooring, roof deck, door and window units, furring to light concrete blocks, furniture frame assembly, pallets, crating.

M-III Tool Specifications:

Tool Weight: $7\frac{1}{16}$ lbs. Height: $11\frac{1}{8}$ " (with Senco-Matic 12 $\frac{1}{16}$ "). Length: 12 $\frac{13}{16}$ ". Lip Length: $\frac{1}{2}$ ". Staple Capacity: 110-plus, 15 gauge, in various lengths. Optional Driving: Senco-Matic, safety touch trip or trigger. Reg. Operating Pressure: 80-110 p.s.i.g.

Fastener Specifications:

| Crown Gauge | Width | Thickness | Length |
|------------------|-------|---------------|---|
| $\frac{7}{16}$ " | 15 | .074" x .067" | 1 $\frac{1}{2}$ ", 1 $\frac{3}{4}$ ", 2", 2 $\frac{1}{4}$ ", 2 $\frac{1}{2}$ " |

Metal: Bright Basic or Galvanized



MODEL M-II

Applications:

Pallets and crate assembly, mobile home manufacturing, furniture frame assembly, sheathing, sub-flooring, roof deck, window units, pre-assembled components for home construction, crating.

M-II Tool Specifications:

Tool Weight: 6 $\frac{1}{2}$ lbs. Height: $11\frac{1}{8}$ " (with Senco-Matic 12 $\frac{1}{16}$ "). Length: 12 $\frac{1}{2}$ ". Lip Length: $\frac{1}{4}$ ". Staple Capacity: 140-plus, 16 gauge, in various lengths. Optional Driving: Senco-Matic, safety touch trip or trigger. Reg. Operating Pressure: 90-110 p.s.i.g.

Fastener Specifications:

| Crown Gauge | Width | Thickness | Length |
|------------------|-------|---------------|---|
| $\frac{7}{16}$ " | 16 | .062" x .055" | 1 $\frac{3}{8}$ ", $1\frac{1}{2}$ ", 1 $\frac{5}{8}$ ", $1\frac{3}{4}$ ", 2" |

Metal: Std. Carb. Galv.



MODEL M-I

Applications:

Furniture frame assembly, mobile home manufacturing, sheathing, sub-flooring, roof deck, cedar shingles, aluminum siding, fascia and soffit, particle board, lathing, window units, crating, wooden boxes, wood fences.

M-I Tool Specifications:

Tool Weight: 6 $\frac{1}{4}$ lbs. Height: $9\frac{3}{8}$ " (with Senco-Matic 10 $\frac{1}{4}$ "). Length: 12 $\frac{1}{2}$ ". Lip Length: $\frac{3}{4}$ ". Staple Capacity: 140-plus, 16 gauge, in various lengths. Optional Driving: Senco-Matic, safety touch trip or trigger. Reg. Operating Pressure: 90-100 p.s.i.g.

Fastener Specifications:

| Crown Gauge | Width | Thickness | Length |
|------------------|-------|---------------|--|
| $\frac{7}{16}$ " | 16 | .062" x .055" | 1", $1\frac{1}{8}$ ", $1\frac{1}{4}$ ", $1\frac{3}{8}$ ", $1\frac{1}{2}$ ", $1\frac{5}{8}$ ", $1\frac{3}{4}$ " |

Metal: Std. Carb. Galv.

NOTE: Senco 18 gauge (.050" x .044") $1\frac{1}{4}$ ", $1\frac{1}{2}$ ", and $1\frac{3}{4}$ " bright basic wire staples can be driven by modified M-I—consult your Senco Representative.



Wide-Crown Staplers



MW SERIES

Applications:

Butt joint assembly for furniture frames and case goods, stapling corrugated to wood in packaging, floor insulation and belt lines for mobile homes. Asphalt shingles in home construction. Felt application on roof and siding.

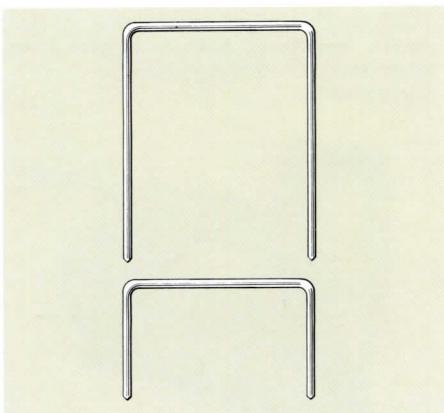
MW Tool Specifications:

Tool Weight: $16\frac{1}{16}$ lbs. Height: 9". Length: 12 $\frac{1}{2}$ ". Lip Length: 1". Staple Capacity: 140-plus, 16 gauge, in various lengths. Optional Driving: Senco-Matic, safety touch trip or trigger. Reg. Operating Pressure: 80-100 p.s.i.g.

Fastener Specifications:

| Crown | Gauge | Width | Thickness | Length |
|-------|-------|-------|-----------|---|
| 1" | 16 | .062" | x .055" | $\frac{3}{4}$ ", $\frac{5}{8}$ ", 1", $1\frac{1}{4}$ ", $1\frac{1}{2}$ " |

Metal: Std. Carb. Galv.



MW and PW wide-crown staples.



PW SERIES

Applications:

Compact, balanced, lightweight stapler adapted to heavy-duty fastening specifying the shorter leg length staples. For butt joining, insulation and belt lines for mobile homes, asphalt shingles in home construction, felt applications, corrugated to wood packaging.

PW Tool Specifications:

Tool Weight: $4\frac{3}{4}$ lbs. Height: $7\frac{7}{8}$ ". Length: 12 $\frac{1}{2}$ ". Lip Length: $\frac{1}{4}$ ". Staple Capacity: 140-plus, 16 gauge, in various lengths. Optional Driving: Senco-Matic, safety touch trip or trigger. Reg. Operating Pressure: 80-100 p.s.i.g.

Fastener Specifications:

| Crown | Gauge | Width | Thickness | Length |
|-------|-------|-------|-----------|---|
| 1" | 16 | .062" | x .055" | $\frac{1}{2}$ ", $\frac{5}{8}$ ", $\frac{3}{4}$ ", $\frac{7}{8}$ ", 1", $1\frac{1}{4}$ " |

Metal: Std. Carb. Galv.

NOTE: Specify PW $\frac{3}{4}$ " magazine for leg lengths $\frac{5}{8}$ " and $\frac{3}{4}$ ". Specify PW $1\frac{1}{4}$ " magazine for longer leg lengths.



Self-Clinching Staplers



F SERIES

Applications:

Self-contained staple driving and clinching, for stapling sisal or other pads in bedding manufacturing. Also used in recessed end packaging, pre-assembly, set-up boxes and displays.

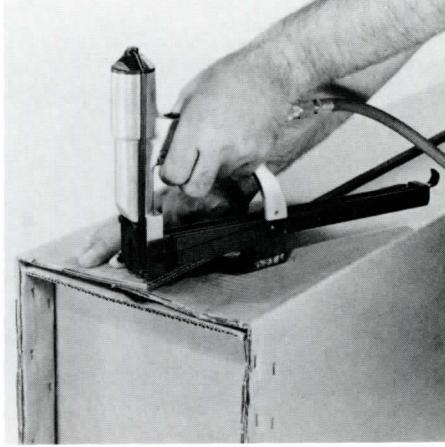
F Tool Specifications:

Tool Weight: $4\frac{7}{16}$ lbs. Height: $10\frac{1}{2}$ ". Length: $15\frac{1}{2}$ ". Lip Length: $\frac{1}{2}$ " - $\frac{5}{8}$ ". Throat Depth: Specify $1\frac{1}{2}$ " or 4" with sisal models; $4\frac{3}{4}$ " with packaging models. Staple Capacity: 140-224, in various lengths and thickness. Reg. Operating Pressure: 70-90 p.s.i.g.

Fastener Specifications:

| Crown | Width | Thickness | Length |
|------------------|-------|-----------|----------------------------------|
| $\frac{1}{2}$ " | .050" | x .019" | $\frac{3}{8}$ ", $\frac{1}{2}$ " |
| $\frac{7}{16}$ " | .075" | x .023" | $\frac{1}{2}$ ", $\frac{5}{8}$ " |

Metal: Std. Carb. Galv.



D SERIES

Applications:

For packaging applications where the staple must be driven and clinched. Also used in light assembly operations of various other materials such as joining wood and corrugated together.

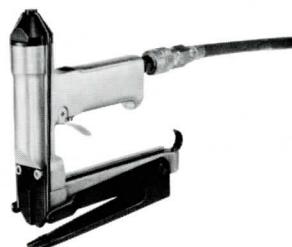
D Tool Specifications:

Tool Weight: $2\frac{15}{16}$ lbs. Height: $7\frac{3}{4}$ ". Length: 8". Lip Length: $\frac{1}{2}$ ". Jaw Openings: $\frac{9}{16}$ " or $1\frac{13}{16}$ ". Throat Depth: $4\frac{3}{4}$ ". Staple Capacity: 112-168, in various lengths and thickness. Reg. Operating Pressure: 70-90 p.s.i.g.

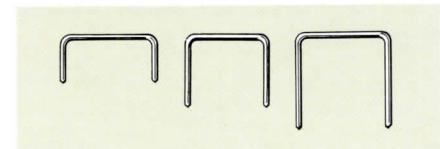
Fastener Specifications:

| Crown | Width | Thickness | Length |
|-----------------|-------|-----------|---|
| $\frac{1}{2}$ " | .050" | x .019" | $\frac{3}{8}$ ", $\frac{1}{2}$ " |
| $\frac{1}{2}$ " | .030" | x .0215" | $\frac{1}{4}$ ", $\frac{3}{8}$ ", $\frac{1}{2}$ " |

Metal: Std. Carb. Galv.



Popular Senco staplers for a variety of packaging applications including recesses-end fastening, set-up boxes and displays. These tools are widely used in bedding manufacture and light assembly operations where self-contained staple driving and clinching are required. Both Senco tools are extremely lightweight for easy handling with virtually no operator fatigue.



Senco fine wire staples.

Note: Only representative fasteners shown on these pages. See pages 16-18 for complete range of fasteners for each tool.

Light and Medium-Duty Staplers

Within Senco's three basic series of light and medium-duty staplers there are a variety of different models to answer nearly every fastening job. All models are lightweight and compact for easy maneuverability. They have E-Z Clear feature which virtually eliminates down-time caused by fastener jams. Their large-capacity magazines permit long, continuous usage to maximize fastening economy. These tools drive staples in a wide range of sizes.



K SERIES

Applications:

Used in furniture manufacturing for drawer assembly, corner and glue block fastening, spring or spring clip attachment. Wood products industries in assembly operations of doors, windows, kitchen cabinets, mobile homes and interior trim of homes. Also used for light aluminum strip assembly to wood.

K Tool Specifications:

Tool Weight: 5 lbs. Height: 9". Length: 12". Lip Length: $\frac{1}{2}$ -1". Staple Capacity: 155-plus, 16 or 18 gauge, in various lengths and crowns. Optional Driving: safety touch trip or trigger. Reg. Operating Pressure: 70-100 p.s.i.g.

Fastener Specifications:

| Crown | Width | Thickness | Length |
|------------------|---------------|---|--------|
| $\frac{7}{16}$ " | .062" x .055" | $\frac{5}{8}$ ", $\frac{3}{4}$ ", $\frac{7}{8}$ ", 1" | |
| $\frac{3}{8}$ " | .050" x .044" | $\frac{5}{8}$ ", $\frac{3}{4}$ ", 1", $1\frac{1}{2}$ " | |
| $\frac{1}{4}$ " | .050" x .044" | $\frac{5}{8}$ ", $\frac{3}{4}$ ", $\frac{7}{8}$ ", 1", $1\frac{1}{8}$ ", $1\frac{1}{4}$ ", $1\frac{1}{2}$ " | |

Metal: Std. Carb. Galv.



L SERIES

Applications:

Smaller medium-weight stapler that does heavy-duty work. Drives up to 1" leg length staples, yet is only half the size and weight of other heavy-duty staplers. For use in upholstering, cabinetmaking, casebacks and other assembly operations where longer length, heavier gauge staples are needed.

L Tool Specifications:

Tool Weight: 3 $\frac{1}{4}$ lbs. Height: 7 $\frac{3}{4}$ ". Length: 11 $\frac{3}{4}$ ". Lip Length: $\frac{1}{2}$ "- $\frac{3}{4}$ ". Staple Capacity: 120-240, in various lengths, crowns, gauges and thickness. Optional Driving: safety touch trip or trigger. Reg. Operating Pressure: 70-100 p.s.i.g.

Fastener Specifications:

| Crown | Width | Thickness | Length |
|------------------|---------------|--|--------|
| $\frac{7}{16}$ " | .062" x .055" | $\frac{5}{8}$ ", $\frac{3}{4}$ ", $\frac{7}{8}$ ", 1" | |
| $\frac{3}{8}$ " | .075" x .023" | $\frac{1}{2}$ ", $\frac{5}{8}$ " | |
| $\frac{1}{4}$ " | .050" x .044" | $\frac{3}{8}$ ", $\frac{1}{2}$ ", $\frac{5}{8}$ ", $\frac{3}{4}$ ", 1" | |
| $\frac{3}{16}$ " | .045" x .023" | $\frac{1}{4}$ ", $\frac{3}{8}$ ", $\frac{1}{2}$ ", $\frac{5}{8}$ " | |
| $\frac{1}{8}$ " | .050" x .044" | $\frac{1}{2}$ ", $\frac{5}{8}$ ", $\frac{3}{4}$ ", $\frac{7}{8}$ ", 1" | |
| $\frac{1}{16}$ " | .045" x .030" | $\frac{1}{2}$ ", $\frac{5}{8}$ ", $\frac{3}{4}$ ", $\frac{7}{8}$ ", 1" | |
| | .032" x .025" | $\frac{3}{4}$ " | |

Metal: Std. Carb. Galv.





J SERIES

Applications:

Furniture and upholstering operations, cabinet backs, TV and stereo screening, auto tops and light interior trim, picture frames, screen construction, insulation, roofing felt, light trim and molding, bedding manufacturing, etc.

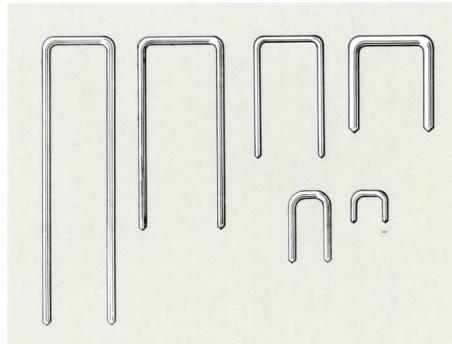
J Tool Specifications:

Tool Weight: 2 1/4 lbs. Height: 5 1/4". Length: 9". Lip Length: up to 5/8". Staple Capacity: 112-300, in various length, crowns and thickness. Optional Driving: Senco-Matic, safety touch trip or trigger. Knife edge guide body standard on most models. Reg. Operating Pressure: 70-90 p.s.i.g.

Fastener Specifications:

| Crown Width | Thickness | Length |
|-------------|----------------|--------------------------------------|
| 1/2" | .030" x .0215" | 1/4", 3/8", 1/2" |
| | .050" x .019" | 1/4", 3/8", 1/2" |
| 5/16" | .030" x .0215" | 3/16", 1/4", 3/8", 7/16", 1/2", 5/8" |
| | .045" x .023" | 1/4", 3/8", 1/2", 5/8" |
| 3/8" | .030" x .0215" | 3/16", 3/8", 1/2", 5/8" |
| | .050" x .019" | 3/8", 1/2", 5/8" |

Metal: Std. Carb. Galv.



Senco fine and medium wire staples for the K, L and J.

NOTE: Only representative fasteners shown on these pages. See pages 16-18 for complete range of fasteners for each tool.

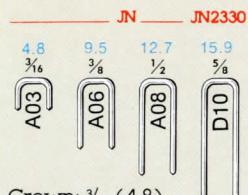


Popular J series tackers are available with bottom load magazines.

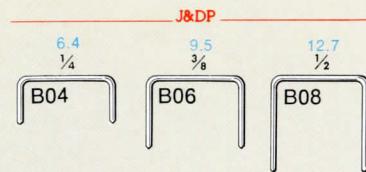
Staple Chart



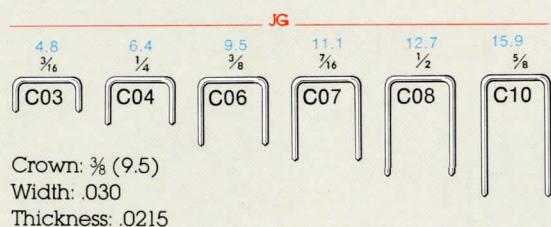
fine wire



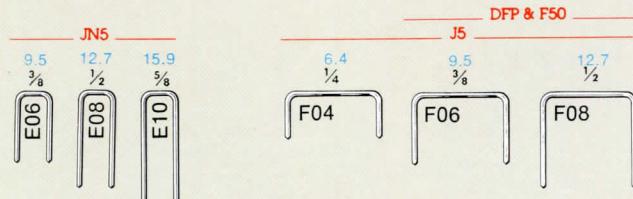
Crown: $\frac{3}{16}$ (4.8)
Width: .030
Thickness: .0215



Crown: $\frac{1}{2}$ (12.7)
Width: .030
Thickness: .0215

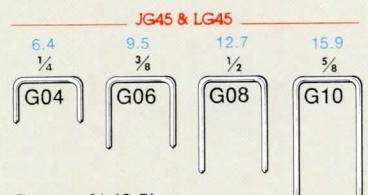


Crown: $\frac{3}{8}$ (9.5)
Width: .030
Thickness: .0215



Crown: $\frac{3}{16}$ (4.8)
Width: .050
Thickness: .019

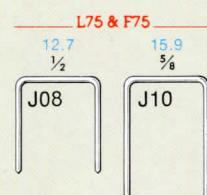
Crown: $\frac{1}{2}$ (12.7)
Width: .050
Thickness: .019



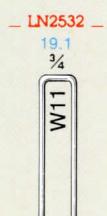
Crown: $\frac{3}{8}$ (9.5)
Width: .045
Thickness: .023



Crown: $\frac{3}{16}$ (11.1)
Width: .050
Thickness: .019

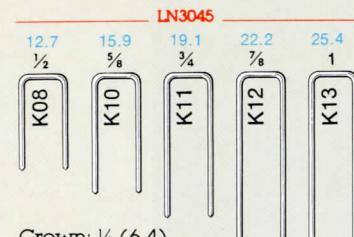


Crown: $\frac{3}{16}$ (11.1)
Width: .075
Thickness: .023

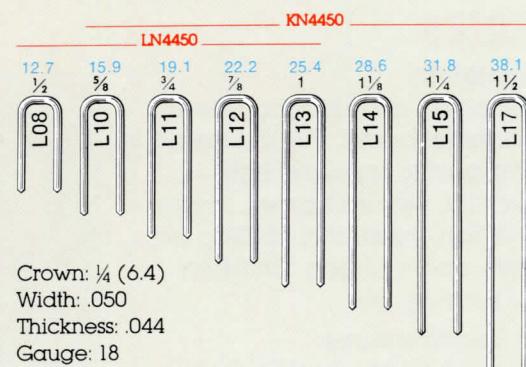


Crown: $\frac{3}{16}$ (4.8)
Width: .032
Thickness: .025

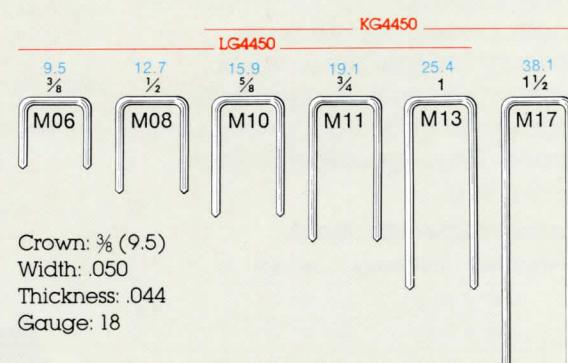
medium wire



Crown: $\frac{1}{4}$ (6.4)
Width: .045
Thickness: .030

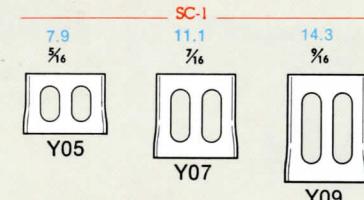


Crown: $\frac{1}{4}$ (6.4)
Width: .050
Thickness: .044
Gauge: 18



Crown: $\frac{3}{8}$ (9.5)
Width: .050
Thickness: .044
Gauge: 18

senclamps



Crown: $\frac{3}{16}$ (11.1)
Thickness: .020
Gauge: 25

basic senco tools



heavy wire

LG5562 & KG5562

| 12.7 ½ | 15.9 ⁹/₁₆ | 19.1 ¾ | 22.2 ⁷/₈ | 25.4 1 | 28.6 1 ¹/₈ | 31.8 1 ¹/₄ | 34.9 1 ³/₈ | 38.1 1 ½ | 41.3 1 ⁵/₈ | 44.5 1 ¹/₄ | 50.8 2 | |
|-----------|--------------|-----------|-------------|-----------|---------------|---------------|---------------|-------------|---------------|---------------|-----------|--|
| N08 | N10 | N11 | N12 | N13 | N14 | N15 | N16 | N17 | N18 | N19 | N21 | |

Crown: $\frac{7}{16}$ (11.1)
Width: .062
Thickness: .055
Gauge: 16

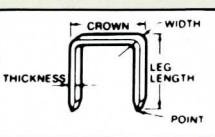
| | | | | | | | | | | | | |
|-----------------|--------------------|-----------------------|--|--|--|--|--|--|--|--|--|--|
| PW 12.7 ½ | PW 15.9 ⁹/₁₆ | PW MW 19.1 ¾ | | | | | | | | | | |
| P08 | P10 | P11 | | | | | | | | | | |

| | | | | | | | | | | | | |
|-------------------------|-----------------------|-------------------------|-------------------|--|--|--|--|--|--|--|--|--|
| PW MW 22.2 ⁷/₈ | PW MW 25.4 1 | PW MW 31.8 1 ¼ | MW 38.1 1 ½ | | | | | | | | | |
| P12 | P13 | P15 | P17 | | | | | | | | | |

Crown: 1 (25.4)
Width: .062
Thickness: .055
Gauge: 16

| | | | | | | | | | | | | |
|-------------|-------------|-----------|-------------|-------------|--|--|--|--|--|--|--|--|
| 38.1 1 ½ | 44.5 1 ¾ | 50.8 2 | 57.2 2 ¼ | 63.5 2 ½ | | | | | | | | |
| Q17 | Q19 | Q21 | Q23 | Q25 | | | | | | | | |

Crown: $\frac{7}{16}$ (11.1)
Width: .074
Thickness: .067
Gauge: 15



Note: Model numbers in red specify which tool or tools drive designated fasteners.

Note: Dimensions over each staple show leg length.
Blue numbers are millimeters.
Black numbers are inches.

| | | | | | | | | | | | | |
|-------------|-------------|-----------|-------------|-------------|--|--|--|--|--|--|--|--|
| 63.5 2 ½ | 69.9 2 ¾ | 76.2 3 | 82.6 3 ¼ | 88.9 3 ½ | | | | | | | | |
| S25 | S26 | S27 | S28 | S29 | | | | | | | | |

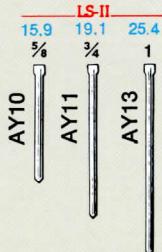
Crown: $\frac{7}{16}$ (11.1)
Width: .082
Thickness: .075
Gauge: 14

Nail Chart

senco
fastening
systems

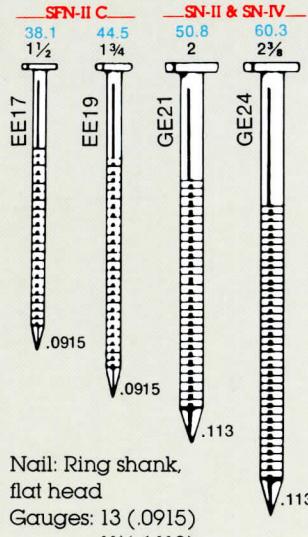


pins

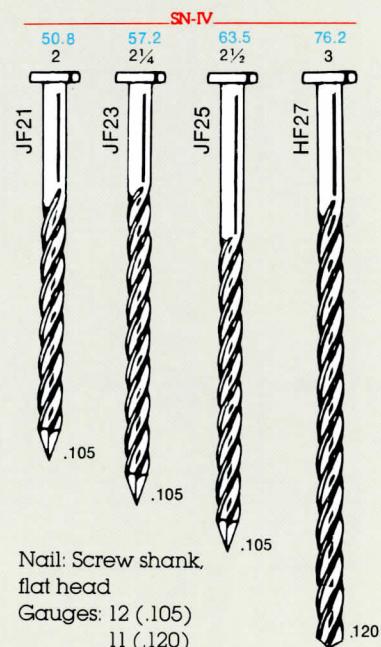


Pin: Smooth shank,
slight-headed
Gauge: 18 (.049 x .040)

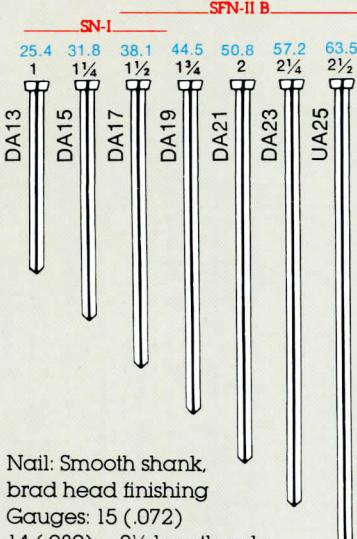
ring shank nails



screw shank nails

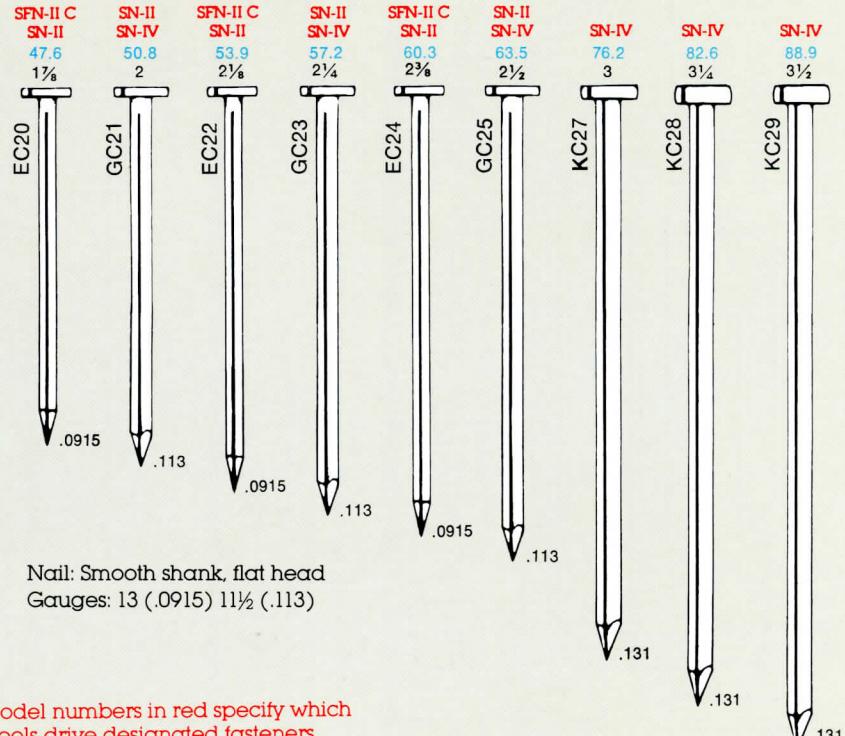


finishing nails



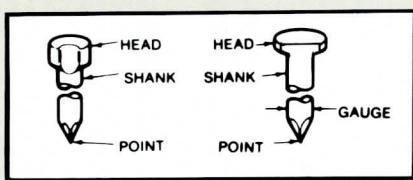
Nail: Smooth shank,
brad head finishing
Gauges: 15 (.072)
14 (.080) — 2 1/2 length only.

flat head nails



Note: Model numbers in red specify which tool or tools drive designated fasteners.

Note: Dimensions over each nail show length.
Blue numbers are millimeters.
Black numbers are inches.

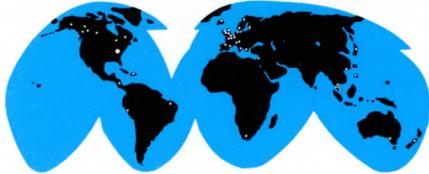




The world's largest manufacturer of air-operated portable nailers, staplers and pinners grew from the automotive industry's need for a commercially acceptable pneumatic stapler. Senco was the pioneer in developing the stapler years ago.

Along with Senco's phenomenal domestic expansion, they experienced international growth, which led to Senco's being given the "E" Award by President Kennedy in 1962. Their foreign policy called for domestically produced tools and replacement parts. But due to the high shipping costs and tariff regulations, fasteners would be manufactured abroad—and locally whenever possible. This policy remains today. Just five years after entering the export market, 50% of Senco's tools were being shipped overseas.

Senco has diversified its product line and expanded its facilities immensely. The company has more than tripled in size. Today, Senco tools and fasteners are distributed through the industry's largest network of regional and district offices with Sales/Service Centers throughout the United States and in 30 other countries around the world.



Worldwide Distribution

Senco sales and service centers, located in 30 countries, are ready to serve you. Worldwide manufacturing plants assure a ready supply of Senco fasteners. See back cover for list of Senco branches and distributors in U.S.

Australia-East Brunswick
Victoria 3057
Able Staples Pty. Ltd.
P.O. Box 103
PH: (03) 387-2011

Austria 1210 Wien
Heinz Buehnen GMBH & Company, KG
Oswald Redlichstrasse 11
PH: (0222) 38 21 22

Belgium-Antwerp
N.V. Cercleindus S.A.
Engelselei 79
B-2200 Borgerhout
PH: (03) 38 19 40 / 36 19 49

Brazil-Sao Paulo/SP 02831
Senco Sistemas de Fixacao S.A.
Rua Parapuá 7
PH: (011) 265-9844, 265-8833

Denmark 2450 Copenhagen SV
L. Ottensten, A.S.
Nyager 15
2600 Glostrup
Denmark
PH: (855) 33221

Denmark-DK-8260 Jutland
L. Ottensten, A.S.
Jens Juulsgaard 17
PH: (06) 28 23 00 Viby J

Finland-00570 Helsinki 57
Oy Mechelin Co. AB
Lars Sonckin Tie 8
PH: 689066

France F88120 Vagney
Sofragraf S.A.
Saint Ame
PH: (29) 61 20 30

France-91403 Orsay (Paris)
Sofragraf Senco S.A.R.L.
Avenue de Scandinavie
B.P. 94
91943 Les Ulis Cedex
PH: (041) 907 56 81

West Germany 2800 Bremen
Heinz Buehnen, KG
Post Fach 10 68 67
PH: (0421) 5 15 44

Greece-Piraeus
Varmvacas, S.A.
El Venizelou Street, No. 4
PH: 4127608, 4120116, 4179038

Holland 1112AX Diemen
Poppers-Senco BV
Vernij St. Stuttgart 40
PH: (20) 906-901

Hong Kong, B.C.C.
Jacobson van den Berg (H.K.) Ltd.
P.O. Box 2111
PH: 5-258171

Iceland-124 Reykjavik
Gudjon Boedvarsson SF
P.O. Box 4045
PH: 33680-81422

Ireland-Dublin 11
Senco Fasteners Ltd.
Dublin Industrial Estate
Glasnevin
PH: 307188, 307526

Israel-Tel Aviv 61091
Mira-Trading Co., Ltd.
22 Tushiyah St.
PH: (03) 337767-8, 333038

Italy-20144 Milano
Elipsa S.A.S.
Via Grumello, 7
PH: 49.82.551-43.13.29

Japan-Hiroshima-Ken, 726
Ryboli Limited
762 Mesaki-Cho, Fuchu-Shi
PH: (0847) 41-4111

Malaysia-Ipoh
Lindeteves-Jacobberg (Malaya)
Sdn. Bhd.
P.O. Box 126
60 Brewster Road
PH: 513855

Malaysia-Penang
Lindeteves-Jacobberg (Malaya)
Sdn. Bhd.
P.O. Box 207
27 China St. Ghaut
PH: 61793-5

Malaysia-West Malaysia
Kuala Lumpur 01-02
Lindeteves-Jacobberg (Malaya)
Sdn. Bhd.
P.O. Box 369
PH: 775511

New Zealand-One Hunga Auckland 6
Able Staples (N.Z.) Ltd.
P.O. Box 13403
PH: 666-537, 665-657

Norway-Oslo 1
H. Clausen A./S.
Postboks 8281, Hammersborg
PH: 20 50 55

República De Panamá-Panama 6
PAK-AL, S.A.
Apartado 11-180
PH: 64-0027, 64-9633

Peru-Lima 27
Cascos Peruanos S.A.
Av. República de Panamá 3490
San Isidro
PH: 314819

Portugal - S. Joao de Madeira
Representações Lanema, LDA
Rue Alao de Morais, 140
Apartado 209
PH: 25651

Puerto Rico-San Juan 00921
William Seda Company, Inc.
Patz Granella 1396
Santiago Iglesias
PH: (809) 783-3930, 782-3361

Singapore-Singapore 3
Lindeteves-Jacobberg (Far East)
Pte. Ltd.
No. 1 Commonwealth Lane
P.O. Box 1058
PH: 647191

South Africa-Johannesburg 2000
African Commerce Developing Co.
(Pty) Ltd.
P.O. Box 5174
PH: (960) 80802

Spain-Pamplona
Simes-Senco S.A.
Apartado de Correos n 065
PH: 330412

Sweden
Senco Fasteners A.B.
Box 141
15201 Strängnäs, Sweden
PH: (0152) 17050

Switzerland 8810 Horgen 2
P. Mueller & Company
Oberdorfstrasse 45
PH: 01 725 21 24

Taiwan/Taipei 105, Republic of China
Jacobson van den Berg (Taiwan) Ltd.
8 Fl. No. 137 Nanking East Rd. Sec. 4
P.O. Box 58098
PH: (02) 752-9080

United Kingdom-Rochdale
OL11 2YS, Lancs
Senco Pneumatics (U.K.) Ltd.
Gorrels Way
Transpennine Trading Estate
PH: Rochdale 53123/4

United Kingdom-Slough Berkshire
(near London)
Senco Pneumatics (U.K.) Ltd.
798A Weston Road, Trading Estate
PH: Slough 75615

United Kingdom-Scotland
Renfrewshire
Paisley PA3 4ER
Senco Pneumatics (U.K.) Ltd.
Turner Road, Abbotsinch
PH: 41 887 0322

West Indies-Kingston 5, Jamaica
Gibson-Greve Company, Ltd.
7½ Haninge Road
P.O. Box 11
PH: 9262250, 9266768

Manufacturing in Australia, Brazil, Canada, France, Holland, Israel, Italy, Japan, New Zealand, S. Africa, Spain, U.S.A., and W. Germany



Canadian Distribution

Senco nailers, staplers and the fasteners they drive are available from these eight sales and service centers.

Calgary, Alberta T2G 3C1
I.H. Caswell & Company, Ltd.
3209 Ninth Street, S.E.
PH: (403) 243-3434

Edmonton, Alberta T5L 3H1
I.H. Caswell & Company, Ltd.
14021 128th Ave.
PH: (403) 452-9480

Montreal, Quebec H4S 1E5
General Shipping Equipment, Ltd.
2525 De Miniac St., St. Laurent
PH: (514) 331-8471

Quebec City, Quebec G1N 2G2
General Shipping Equipment, Ltd.
2095 Boul. Charest Quest
Ste. Foy.
PH: (418) 681-6028

Toronto, Ontario M9W 4Z2
General Shipping Equipment, Ltd.
116 Skyway Avenue, Rexdale
PH: (416) 675-5920
(416) 675-7970

Vancouver, British Columbia, V5J 4N3
I.H. Caswell & Company, Ltd.
6960 MacPherson Avenue, Burnaby
PH: (604) 437-0611

Waterloo, Ontario N2V 1A2
General Shipping Equipment, Ltd.
584 Colby Drive, Unit #3
PH: (519) 886-6820

Winnipeg, Manitoba R3H 0N1
General Shipping Equipment, Ltd.
Unit 4, Notre Dame Industrial Square
1393 Border Street
PH: (204) 633-6757

United States Distribution Senco sales and service centers are located in all principal USA cities

| | | | | | |
|---|--------------|--|--------------|---|--------------|
| Alabama | | Kentucky | | Oklahoma | |
| Birmingham 35064, 4806 Gary Avenue..... | 205/786-1461 | Louisville 40299, 2207 Plantside Dr..... | 502/491-8245 | Oklahoma City 73106, 1115 W. Reno Ave..... | 405/239-2277 |
| Haleyville 35565, Highway #5..... | 205/486-9501 | | | Tulsa 74145, 5433 S. Mingo..... | 918/627-7222 |
| Mobile 36609, 3500 Government Blvd..... | 205/666-6351 | | | | |
| Alaska | | Louisiana | | Oregon | |
| Anchorage 99502, 877 Dowling St..... | 907/349-1522 | Baton Rouge 70815, 11840 A. Darryl..... | 504/275-9403 | Medford 97501, 2839 Nassen Dr. | |
| Palmer 99645, Star Route A-Box 73..... | 907/745-2294 | Lafayette 70583, 203 A Savonne Dr..... | 318/232-3795 | Bldg. "C", #1 Rogue Valley Industrial Park..... | 503/772-5558 |
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